

# itlist

In compiling *Travel + Leisure's* fourth annual It List, our editors once again visited hundreds of new hotels around the globe. What makes 2009 different? Properties closer to home really caught our attention: there are a record number in the United States alone! So whether you're looking for a quick getaway or hoping to get away from it all for a while, we've found the place for you.



## the top 45 new hotels of the year

### NORTH AMERICA UNITED STATES

#### ARIZONA

InterContinental  
Montelucia Resort &  
Spa, Scottsdale 152

#### CALIFORNIA

Montage  
Beverly Hills 178  
Resort at Pelican Hill,  
Newport Beach 154  
SLS Hotel at  
Beverly Hills, A Luxury  
Collection Hotel 148

#### FLORIDA

Canyon Ranch  
Miami Beach 152  
Fontainebleau,  
Miami Beach 147  
Mondrian,  
Miami Beach 148  
Viceroy Miami 180

#### GEORGIA

The Mansion on  
Peachtree, A Rosewood  
Hotel & Residence,  
Atlanta 178

#### MASSACHUSETTS

Mandarin Oriental,  
Boston 177

#### NEVADA

Encore Wynn,  
Las Vegas 176

#### NEW MEXICO

Encantado, Santa Fe 152

#### NEW YORK

The Standard,  
New York 180

#### OREGON

The Nines, A Luxury  
Collection Hotel,  
Portland 178

#### THE CARIBBEAN, MEXICO, AND CENTRAL AND SOUTH AMERICA

#### CARIBBEAN

THE GRENADINES  
Firefly Bequia 147

#### JAMAICA

Geejam 146

#### MEXICO

MAYAKOBA  
Banyan Tree Mayakoba  
Resort & Spa 147

#### MEXICO CITY

Distrito Capital 176

#### ARGENTINA

SALTA  
Legado Milico 177

#### BRAZIL

TRANCOSO  
Uxua Casa Hotel 147

#### PERU

COLCA CANYON  
Las Casitas del Colca 176

#### CUZCO

Inkaterra La Casona 176

#### URUGUAY

JOSÉ IGNACIO  
Estancia Vik 150

#### EUROPE

#### ENGLAND

LONDON  
Rough Luxe 180

#### FRANCE

PROVENCE  
Le Couvent  
des Minimes 151

#### ITALY

FLORENCE  
Four Seasons Hotel  
Firenze 154

#### PIEDMONT

La Villa Hotel 150

#### SPAIN

BARCELONA  
ME Barcelona 148

#### SWITZERLAND

ZURICH  
Dolder Grand 148

#### TURKEY

ISTANBUL  
Four Seasons Hotel  
Istanbul at the  
Bosphorus 177

Park Hyatt  
Maçka Palas 178

#### ASIA

#### CHINA

BEIJING  
Aman at Summer  
Palace, Beijing 154

#### HAINAN ISLAND

Ritz-Carlton Sanya 147

#### HONG KONG

W Hong Kong 150

#### SHANGHAI

Park Hyatt  
Shanghai 148

#### INDIA

NEW DELHI  
Aman New Delhi 176

#### VARANASI

Taj Nadesar Palace 155

#### THAILAND

PHUKET  
Anantara Phuket  
Resort & Spa 152

Six Senses  
Destination Spa 147

#### AFRICA, THE MIDDLE EAST, AUSTRALIA, AND THE SOUTH PACIFIC

#### BOTSWANA

OKAVANGO DELTA  
Xudum Okavango  
Delta Lodge 152

#### MAURITIUS

Four Seasons Resort  
Mauritius at Anahita 145

#### SOUTH AFRICA

MADIKWE GAME  
RESERVE  
Motori Safari  
Lodge 150

#### OMAN

ZIGHY BAY  
Six Senses Hiloaway  
Zigby Bay 154

#### UNITED ARAB EMIRATES

DUBAI  
Atlantis, The Palm  
Dubai 152

#### AUSTRALIA

TASMANIA  
Priority Country  
Lodge 150